

ENGINEERING CHANGE NOTICE **DART AEROSPACE LTD**

Date: 09.06.29	Job No.: 00686	ADR Yes/No: <input checked="" type="checkbox"/> Y	ADR Date: 09.06.17	ECN #: 09-616
Product No.: D206-642	Created By: <i>UP</i>	Approved By: <i>AMP</i>		
Product Name: skidtubes	Checked By: <i>A</i>	General Manager Approval:		

Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL	<i>LL 09-08-07</i>
Production Engineering Coord	Y	EL/ND	<i>EL 09.08.06</i>
Production Document Control	N		
Customer Technical Support	Y	DSTW	<i>DSTW 09-08-06</i>
Prod Eng Coord	Y	JLM	<i>JLM 09-08-06</i>

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord	N		
QC Coordinator	N		
Marketing	Y	SW	<i>SW 09-08-06</i>
Customer Order Processing	N		

Reason for Change: *NCRS 09-003, 09-057, PAR 09-027*

Documents Affected:
Release:
DSI 9466 Rev. A D3288 Rev. G
DSI 9467 Rev. A
D3414 Rev. C
DEO-D3274-D-1

PARTS MUST COMPLY ☒ PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Product Compatability Matrix	N			
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	Y	<i>CP</i>		<i>09.08.05 CP</i>

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	Y	KJ		<i>07.08.06 UP</i>
9	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		<i>09.08.06 UP</i>
10	Update Controlled PDF Files	Y	KJ		<i>09.08.06 UP</i>
11	Update Master Document List (MDL)	Y	CP	<i>Rev. W</i>	<i>09.06.29 UP</i>
12	Update Document Record (DR)	Y	KJ	<i>Rev. M</i>	<i>09.08.21 UP</i>
13	Update Product Development Summary	N			
14	Update QSI 021 and/or STC Approval List	N			
15	Update Parts / STC Database	N			
16	Update / Verify ARC Database	N			
17	Create / Update Change Record Form	Y	KJ	see below	<i>09.08.06 UP</i>
18	Create / Update PPP's	Y	KJ		<i>09.08.21 UP</i>
19	Update Document Control Database / Laminated Dwgs	Y	KJ	as req'd	<i>N/A</i>
20	Update Grey Project Binder	Y	CP		<i>09.08.21 UP</i>
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		<i>09.08.06 UP</i>
22					
23					

Description / Action:

- Wearpads are added to the D206-642-147/-247/-347/-447 wearshoe kits (DSI 9466) to match catalogue
- D206-642-147/-247/-347/-447 @ CHG 002
- update D206-642-147/-247/-347/-447 kits in stock with wearpads. *DSI only 347 SHK*
- D3672-7 washer replaced D3672-5 washer for D206-642-511/-512/-513/-514/-613/-614 kits (DSI 9467)
- LPS-3 no longer used in assembly of D3288 and D3274 skidtubes
- D206-642-511/-512 @ CHG 004, D206-642-513/-514 @ CHG 003, D206-642-611/-612/-613/-614 @ CHG 004
- update D206-642-511/-512/-513/-514/-613/-614 kits in stock to add D3672-7 washers *DSI's*
- D3414-3 Lug now has break sharp edges 0.030 to 0.060, to add chamfer, existing stock is OK.

REF NCR 09-003 and NCR 09-057, PAR 09-027

ECN Verified & Complete: *AMP*

Date: *29/08/25*

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MPP

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Product Name: skid tubes		Checked By: <i>A</i>	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL	<i>LL 09-08-07</i>
Production Engineering Coord	Y	EL/DD	<i>EL 09.08.06</i>
Production Document Control	N		
Customer Technical Support	Y	DSTW	<i>DSTW 09.08.06</i>
Prod Eng Coord	Y	JLM	<i>JLM 09.08.06</i>

Distribution	Reqd	Resp	Initial / Date
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QC Coordinator	N		
Marketing	Y	SW	<i>SW 09-08-06</i>
Customer Order Processing	N		

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PARTS MUST COMPLY

☒

PREVIOUS PARTS SATISFACTORY

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